## Amendments to the Claims

Please cancel Claim 1 without prejudice or disclaimer of the subject matter recited therein.

Please amend Claims 2, 5, 9 and 10 to read as follows.

Claim 1 (Canceled).

2. (Currently Amended) The An image forming apparatus according to claim 1, comprising:

a photosensitive member;

an intermediate transfer material;

a first transfer device which transfers on the intermediate transfer material an image formed on the photosensitive member;

a second transfer device which transfers on a sheet the image formed on the intermediate transfer material;

a feed device which feeds the sheet to the second transfer device;

a refeed device which refeeds the sheet, on which the image is transferred by

the second transfer device, to the second transfer device with reversing of the sheet; and

a controller which executes selectively a first mode, in which one image is

formed on one round of the intermediate transfer material, and a second mode in which two

images are formed on one round of the intermediate transfer material, wherein the controller effects forming of an image, which should be formed on a sheet refed by the refeed device, on a first half area on one round of the intermediate transfer material, and effects forming of an image, which should be formed on a sheet fed by the feed device, on a second half area on one round of the intermediate transfer material in a case of executing the second mode when performing image formation on both sides of a sheet,

wherein the controller executes the first mode before returning to the second mode after executing the first mode instead of executing the second mode when performing image formation on both sides of a sheet, and

wherein the controller executes the first mode instead of executing the second mode when formation of an image which should be formed on a sheet which is fed by the feed device is not ready although formation of an image which should be formed on a sheet which is refed by the refeed device is ready.

3. (Original) The image forming apparatus according to claim 2, wherein the controller executes the first mode instead of executing the second mode when formation of an image which should be formed on a sheet which is fed by the feed device is not ready because development to image data from page description language takes time.

- 4. (Original) The image forming apparatus according to claim 2, wherein the controller executes the first mode instead of executing the second mode when formation of an image which should be formed on a sheet which is fed by the feed device is not ready because image data transfer takes time because of congestion of traffic on a LAN.
- 5. (Original) The An image forming apparatus according to claim 1; comprising:

a photosensitive member;

an intermediate transfer material;

a first transfer device which transfers on the intermediate transfer material an image formed on the photosensitive member;

a second transfer device which transfers on a sheet the image formed on the intermediate transfer material;

a feed device which feeds the sheet to the second transfer device;

a refeed device which refeeds the sheet, on which the image is transferred by

the second transfer device, to the second transfer device with reversing of the sheet; and

a controller which executes selectively a first mode, in which one image is

formed on one round of the intermediate transfer material, and a second mode in which two

images are formed on one round of the intermediate transfer material, wherein the controller

effects forming of an image, which should be formed on a sheet refed by the refeed device, on a

which should be formed on a sheet fed by the feed device, on a second half area on one round of the intermediate transfer material in a case of executing the second mode when performing image formation on both sides of a sheet,

wherein the controller executes the first mode before returning to the second mode after executing the first mode instead of executing the second mode when performing image formation on both sides of a sheet, and

wherein the controller executes the first mode instead of executing the second mode when processing for image stabilization is performed after formation of an image which should be formed on a sheet which is refed by the refeed device and before formation of an image which should be formed on a sheet which is fed by the feed device.

- 6. (Original) The image forming apparatus according to claim 5, wherein the controller executes the first mode instead of executing the second mode when image density measurement processing is performed.
- 7. (Original) The image forming apparatus according to claim 5, wherein the controller executes the first mode instead of executing the second mode when cleaning processing is performed.

- 8. (Original) The image forming apparatus according to claim 5, wherein the controller executes the first mode instead of executing the second mode when toner residual-quantity detection processing is performed.
- 9. (Currently Amended) The image forming apparatus according to claim † 2, wherein the controller executes the first mode instead of executing the second mode when image formation is switched from full color image formation to monochrome image formation between formation of an image which should be formed on a sheet which is refed by the refeed device and formation of an image which should be formed on a sheet which is fed by the feed device.
- 10. (Currently Amended) The image forming apparatus according to claim + 2, further comprising:

a plurality of developers, each of which forms an image on the photosensitive member; and

a shift device which moves any one of the plurality of developers near the photosensitive member,

wherein when forming a full color image on a sheet, the controller controls the shift device so as to move the plurality of developers near the photosensitive member by turns, causes an image on the photosensitive member, which is formed by one developer, to be transferred by the first transfer device to the intermediate transfer material, and controls the second transfer device so that an image formed by the plurality of developers is transferred on the intermediate transfer material, and thereafter, the image on the intermediate transfer material may be transferred to a sheet.